



Descrição:

Automatic monobloc sleeve wrapper feed by a conveyor fitted on sleeve wrapper at 90°, consisting of sleeve wrapper and tunnel in one structure, of steel sheets duly treated and varnished with epossidic powder.

Operation

The operation of this type of machines is performed by driving the product feeded by guides in a combined system of conveyor and pusher, over sealing bar, inside film directly on intermittent working tunnel conveyor. The automatic film unwinding will help the sleeve wrapping of product. Feeding of products is assured by a conveyor fitted on sleeve wrapper at 90°, to be directly connected to production line. Which will allow packing of single or multiple rows, or in more layers, with different shapes and sizes to be wrapped in relation to production features and to the size of used film.

Main featuress

- 1. Sealing bar teflon coated, electronic thermoregulator controlled.
- **2.** Product loading conveyor at 90° to machine flow direction, having speed of 14 Mt.min., complete of a system of guides, pressing units, photocells for automatic forming of single-or multi-rowpacking.
- 3. Safety stop on sealing bar down motion, should on its trajectory be an obstacle.
- **4.** Moving units are protected by aluminium frames supporting polycarbonate windows or perforated metal sheets.
- 5. Pressing unit after sealing bar, to stabilise products during sealing operation.
- 6. Tunnel a ricircolo d'aria con temperatura controllata da termoregolatore elettronico
- **7.** Top and bottom motor driven film unwinding station, for easy product introduction in sealing zone and with automatic film recovery.

Características Técnicas

Sealing Bar	L720xH360 mm pneumatically operated and
	controlled by electric eye
Max reel Size	680 x H400 x L1300 mm
Tunnel Hood	250x680 mm
Air Consumption	6 Atm 25n. L x cicle
Electrical	3 Ph + N + T 220/380 V 17KW

Exemplos de **Produtos**





